



HOW TO MAKE CRIMP CONNECTIONS

This crimping tool affords easy access to places that can't be reached by larger tools. By matching the crescents in the center of the tool, two different ring sizes can be crimped: 1/2" and 3/4".

This tool will make full circle crimps that are in compliance with applicable standards.

TO MAKE CRIMP

1. Slide copper ring on tube.
2. Insert fitting in tubing.
3. Position ring over inserted fitting.
4. Center tool on ring.
5. Using a 1/2" socket or box end wrench tighten tool by turning bolts on one side then the other.
6. Tighten until both tool surfaces touch: *Without contact, crimp is not complete!*
7. Use 'GO'/'NO GO' Gauge to ensure proper crimp.

- Reverse procedure and remove tool.
- When not in use, tool should be reassembled to avoid loss of parts and damage to threads on bolts.

This tool is guaranteed against defects in materials or workmanship for 90 days from the date of purchase. Guarantee is void if tool is abused or used for purposes not intended.

